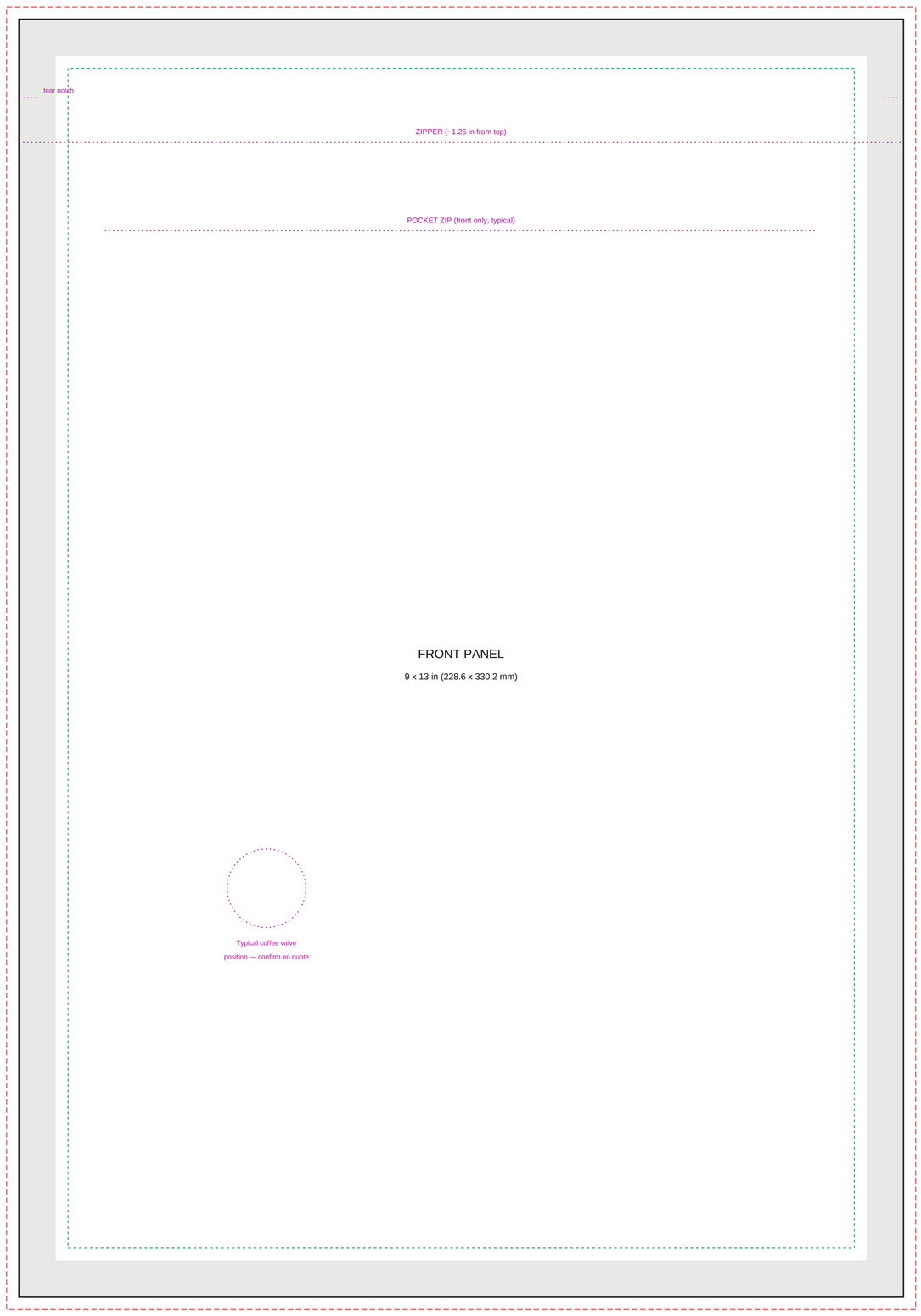
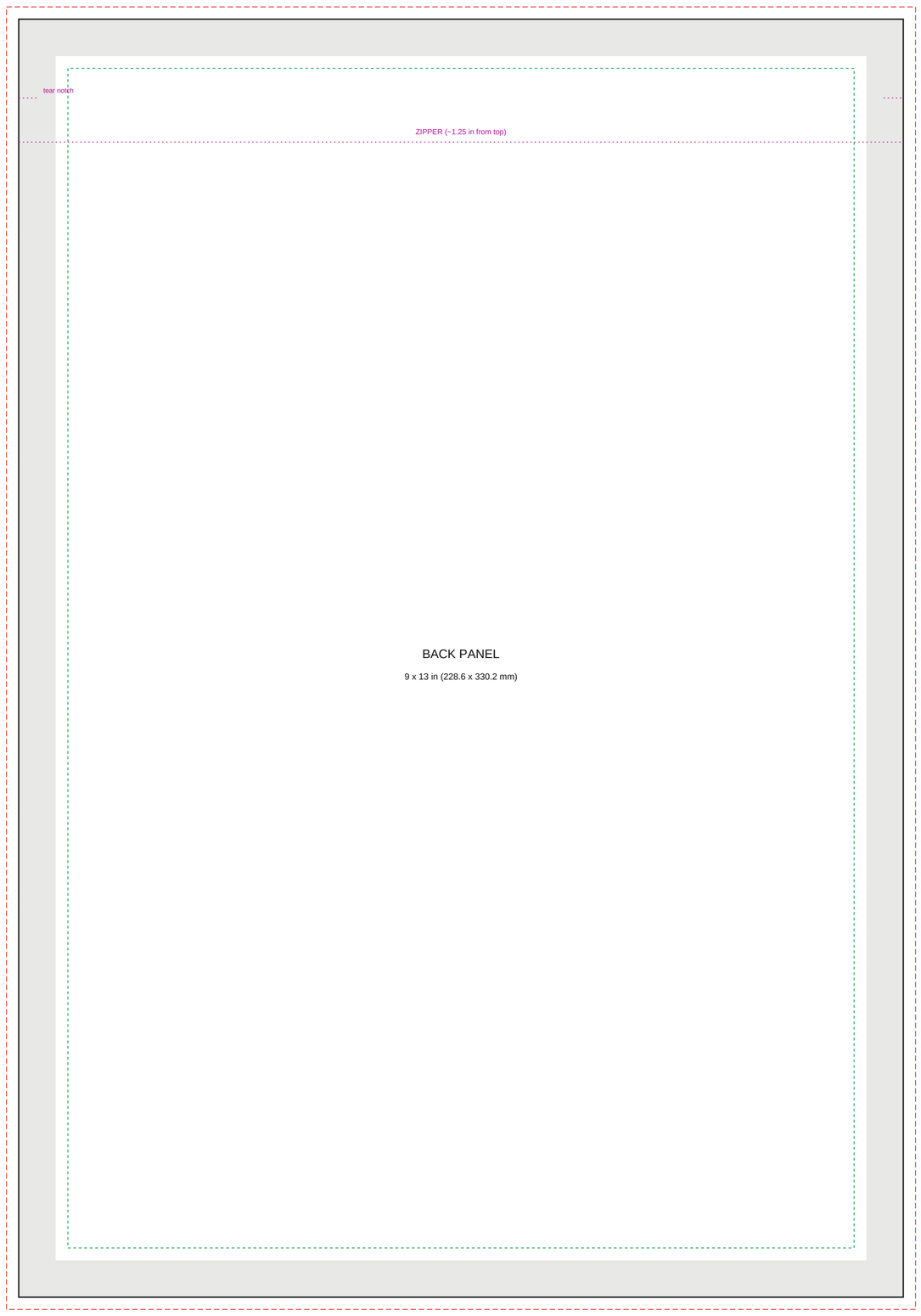
TruePack Global - Flat-bottom pouch dieline - 9 x 13 in + 5 in side gusset

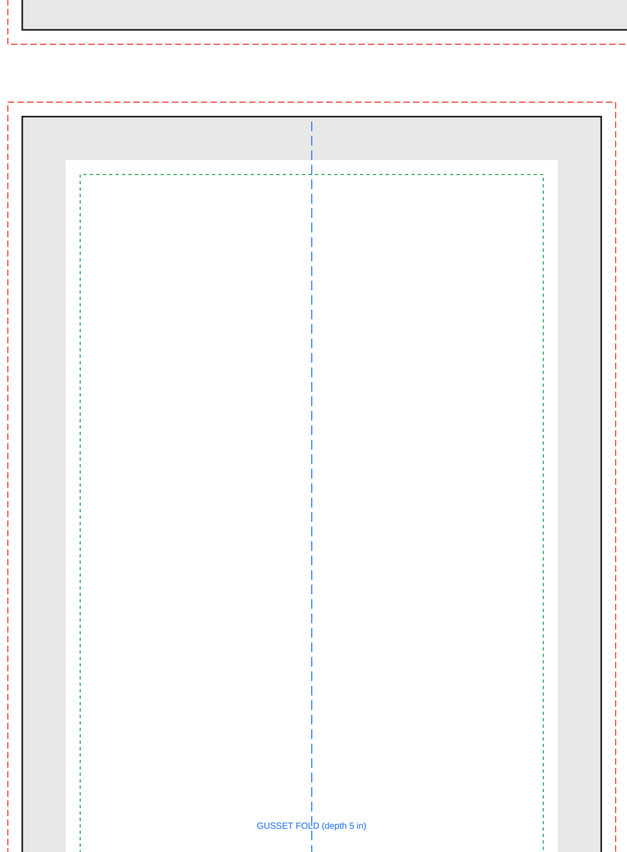
STARTER TEMPLATE. Not a production die. Confirm final specs with TruePack Global (hello@truepackglobal.com) before print.

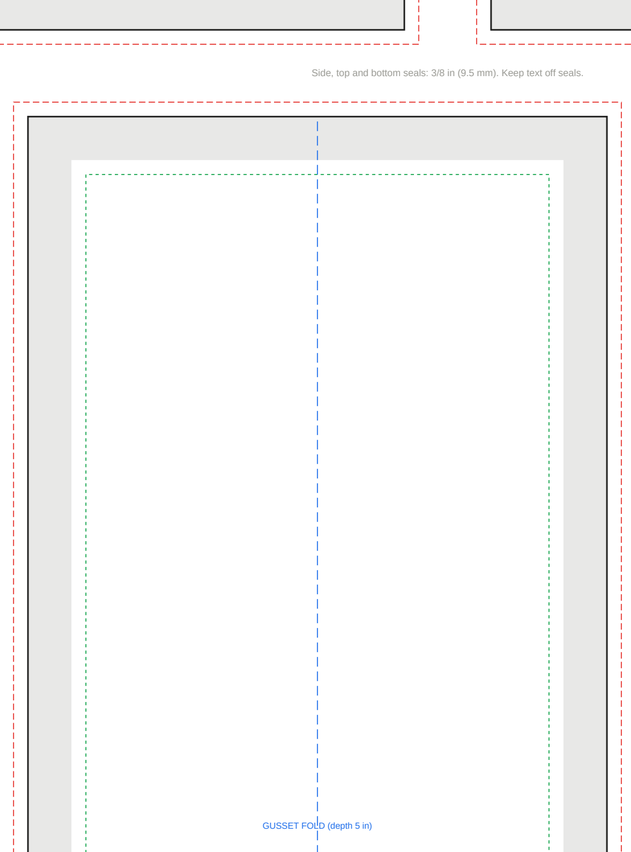
- Trim / cut line
- Safe zone: keep text and logos inside
- Heat seal: no critical artwork
- Bleed (0.125 in / 3 mm): extend artwork to here
- Fold / crease
- Zipper / notch / valve position

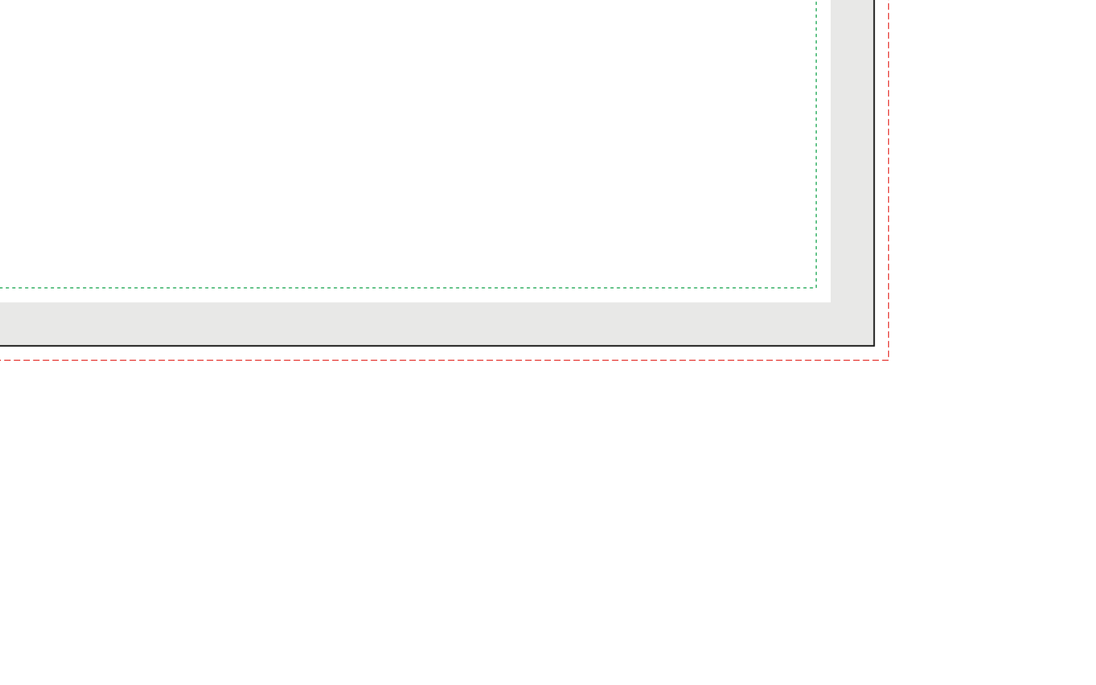




Side, top and bottom seals: 3/8 in (9.5 mm). Keep text off seals.







Bottom panel is width x side-gusset depth. Corner folds box the base so the pouch stands square.

Scale 1:1 (print at 100%). Units: inches. Min. text 6 pt (5 pt reversed may fill in). Outline fonts; images 300 ppi at size; CMYK. truepackglobal.com/templates